

# Inspection Report

(Non-negotiable)

**Inspector:** Tony Pan

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**Inspection location:** Huishan District, Wuxi City, Jiangsu Province, China

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**Date of inspection:** Sep.12 & 13, 2025

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## 1. Background information

SGS order No.:	TJINSCS2501378				
Coordinator:	Charles Qi	Telephone:	+86 (0) 22 5999 5346		
<b>Description of commodity (As Packing List declared)</b>					
Stainless steel plate: total 3778pcs					
<b>Buyer (Name, Address...)</b>					
GIF PRODUCTS					
<b>Seller (Name, Address...)</b>					
HEBEI ABTER STEEL PIPE CO., LTD					
Contract No.	AB250709CSX210 Dated: 2025.08.12				
Packing list	No any list number and date				
Others	N/A				
Nature of Inspection	Item	Satisfactory	Non-conforming	Rejected	Subject to buyer's evaluation
	Quantity check (not including weighting check)				●
	Packing check randomly				●
	Visual check				●
	Dimension check				●
	Witness PMI Test randomly				●
	Marking check randomly				●

## 2. Instrument

During the inspection, the following instrument calibration status has been checked for inspection:

No.	Name	ID No.	Measuring range	Calibrated <sup>[1][2]</sup> (Yes/No/NA)	Certificate NO. (Optional)
1	Steel tape	/	0~10M	NA	/
2	Vernier caliper	CP000678	0~150mm	Yes	ZZH202451310019



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3	Wall thickness micrometer	7420342	0~25mm	Yes	ZZH202451310004
4	Portable spectrometer	930226	/	Yes	ZZH202451310016

**[1] Calibrated**

--- "Yes" means the instrument was calibrated and now is in the period of validity.

--- "No" means the instrument should be calibrated, in fact it was never calibrated or not calibrated before the expiry date.

--- "NA" means the instrument does not need to be calibrated in the view of its function.

**[2] All calibrated instruments must be provided the total pages copy of calibration certificate.**

### 3. Quantity check

3.1 Reference documents:

- Packing list: No any list number and date

3.2 Method of quantity check: as per client requirement, total package quantity was check, inner piece per package per size and type was check randomly

- SGS inspector checked the stainless steel plate, Angle steel and Flat steel QTY according to the Po list, and the results were consistent.

APPENDIX No.7 (stainless steel products) (As Packing List declared)				
No.	Product name	Material standard	Size(mm)	Quantity(pcs)
1	Angle steel	UNS S32001	50*50*5*6000mm	125Pcs
2	Flat steel	UNS S32001	50*5*6000	3200Pcs
3	Plate	UNS S32001	1500*3*10000mm	453Pcs

3.3 Remark:

The result of the quantity inspection is subject to the buyer's evaluation.

### 4 Packing check randomly

4.1 Reference documents:

Packing list: No any list number and date

4.2 Sample size: as per client requirement, 30pcs was check for plate, 25pcs was check for equal angle, 25pcs was check for flat bar, total 80pcs was check randomly

- After bundling the angle steel and flat steel, wrap them in rainproof woven bags, neatly place them on wooden supports, and fix them with packing straps.



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- Stainless steel plates are wrapped in rainproof woven bags and neatly placed on iron frames, secured with packing straps.

Note :

When the inspector left the factory, the packaging of stainless steel plates and flat steel was not completed.

4.3 Remark:

The results of packaging and labeling inspection shall be subject to the buyer's evaluation.

## 5 Visual check

5.1 Reference documents:

Packing list: No any list number and date

5.2 Sample size: as per client requirement, 30pcs was check for plate, 25pcs was check for equal angle, 25pcs was check for flat bar, total 80pcs was check randomly

- SGS inspectors randomly conducted visual inspections, No pits, cracks, stains, or oil stains were found (There is a slight indentation on one side of the angle steel surface. Please refer to the photo for details.).
- SGS inspector signed the number, name, and date on the surface of the product.

5.3 Remark:

According to the above description, the result of visual inspection check was subjected to buyer's evaluation.

## 6 Dimension check

6.1 Reference documents: Packing list: No any list number and date

6.2 Sample size: as per client requirement, 30pcs was check for plate, 25pcs was check for equal angle, 25pcs was check for flat bar, total 80pcs was check randomly

- SGS inspector according to the inspection notice, Randomly inspect the thickness, width, and length of stainless steel angle steel, flat steel, and steel plate. Details are as follows:

Item No	Describe	Thickness	Width	Length
Angle steel	50*50*5*6000mm	4.9~5.0mm	49.9~50.1	5999~6001mm
Flat steel	50*5*6000	4.9~5.0mm	50.3~51.0mm	6002~6005mm



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Plate	1500*3*10000mm	2.86~2.88mm	1500~1501mm	9999~1001mm
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6.3 Remark:

According to the above description, the result of Dimension check was subjected to buyer's evaluation.

## 7 Witness PMI test randomly

7.1 Reference documents:

Packing list: No any list number and date

7.2 Sample size: as per client requirement, 30pcs was check for plate, 25pcs was check for equal angle, 25pcs was check for flat bar, total 80pcs was check randomly

SGS inspectors witnessed the supplier's PMI testing and did not find any deviations in the elements of "Fe", "Cr", "Ni", and "Mn" during the testing process. Due to the characteristics of handheld PMI, the accuracy is not high, and it is only used for qualitative analysis of the Material grade. The actual test data is for reference only, and the results are for client evaluation.

Details are as follows:

Description	Fe	Cr	Ni	Mn
Angle steel	71.92~72.73	21.16~22.14	1.34~1.59	4.12~4.51
Flat steel	71.96~72.65	21.18~21.86	1.42~1.60	4.15~4.48
Plate	72.47~72.80	21.15~21.78	1.37~1.52	4.18~4.50
Required value	69.10-74.40	20.50-22.50	1.00-2.00	4.00~6.00

Note: Non-metal elements cannot be detected by handhold PMI tester. The handhold PMI result only for qualitative analysis while cannot for quantitative analysis.

7.3 Remark:

According to the above description, PMI test result be subject to the buyer's evaluation.

## 8 Marking check randomly

8.1 Reference documents:

Packing list: No any list number and date

8.2 Sample size: as per client requirement, 30pcs was check for plate, 25pcs was check for equal angle, 25pcs was check for flat bar, total 80pcs was check randomly



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- SGS inspector inspected the surface marking information of stainless steel plates, angle steel, and flat steel. The details are as follows:

Flat steel	GIF PRODUCTS HEAT NO:K2508204903
Angle steel	GIF PRODUCTS HEAT NO:K2508204903
Plate	LDX2101 UNS S32001-GIF PRODUCTS-BATCH NUMBER:K2506119302

Note:

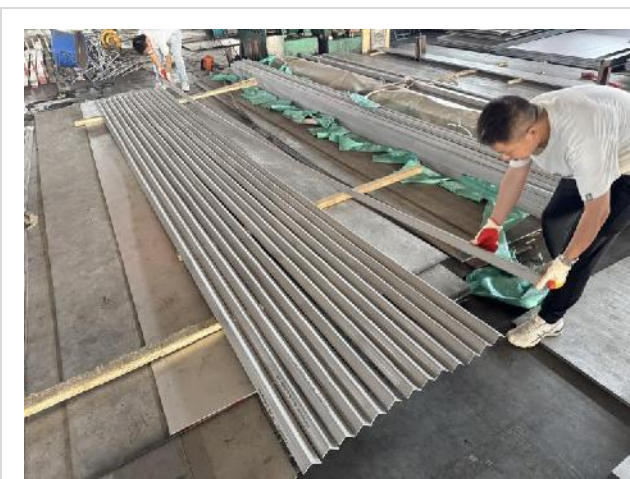
The supplier's marking information is sprayed incorrectly, with the heat No. information being sprayed as coil No. information.

The correct information is: Coil No.K2508204903; Heat No.N250715AW12

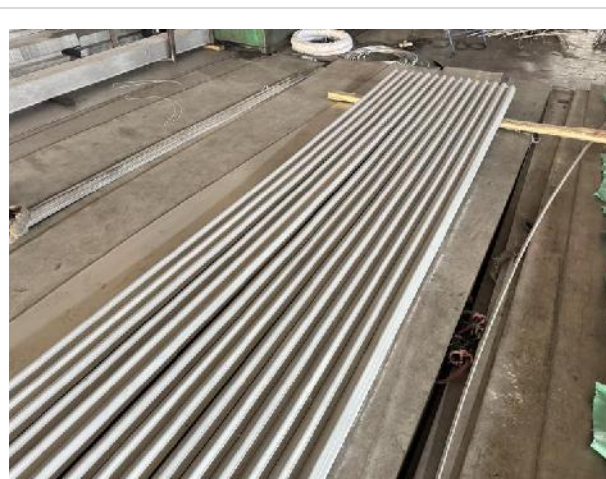
8.3 Remark:

The result of packing check was subject to the buyer's evaluation as per above mention.

## 9 Photos



Visual inspection(Angle steel 50\*50\*5mm\*6000mm)



Visual inspection(Angle steel 50\*50\*5mm\*6000mm)



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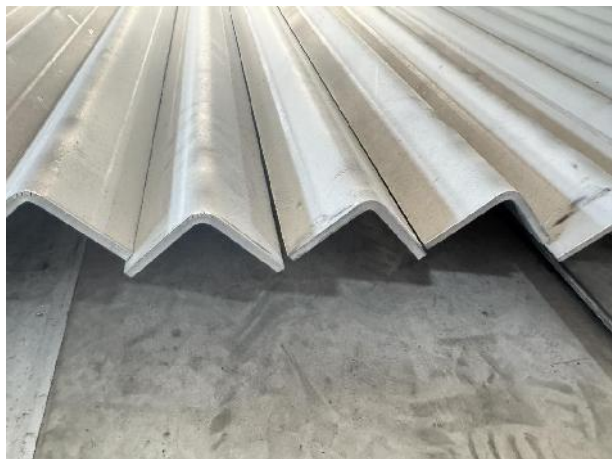
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Visual inspection



Visual inspection



Visual inspection



Check marking



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Check thickness



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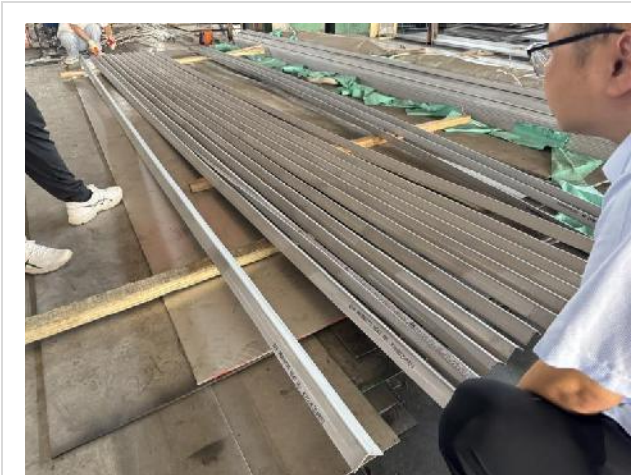
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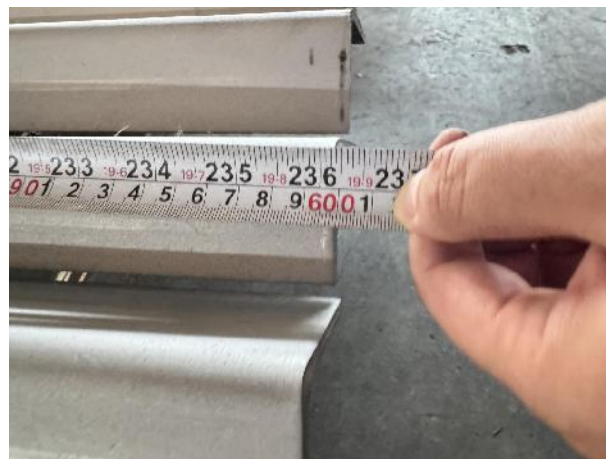
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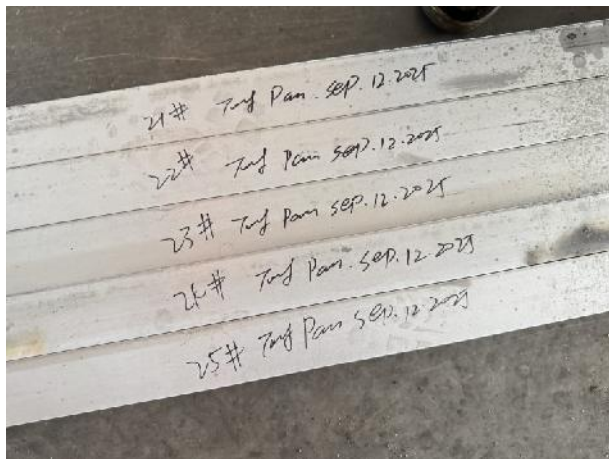
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Check the length



Check the length



Sign the inspector name and date



Witness PMI test



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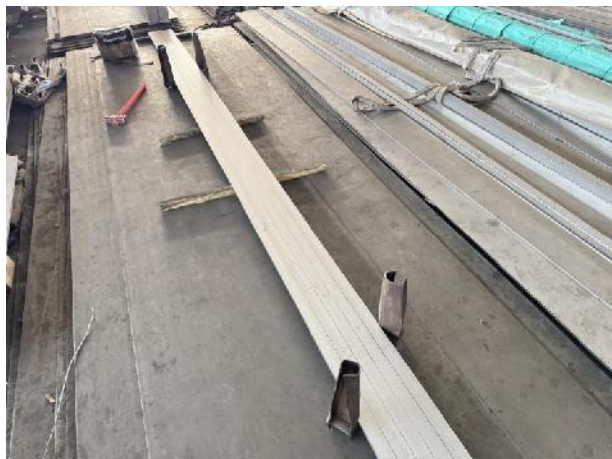
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Witness PMI test



Packaging inspection



Visual inspection(Flat steel 50\*5mm\*6000mm)



Visual inspection(Flat steel 50\*5mm\*6000mm)



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Visual inspection



Check marking



Check dimensions



Check dimensions



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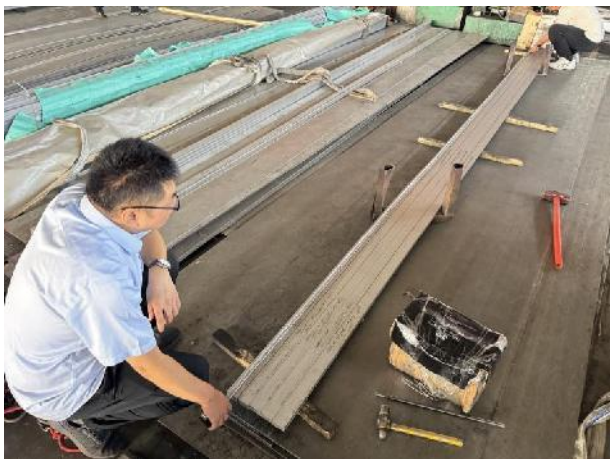
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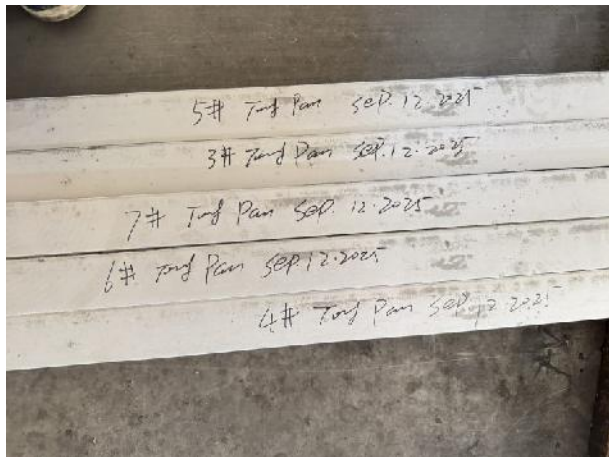
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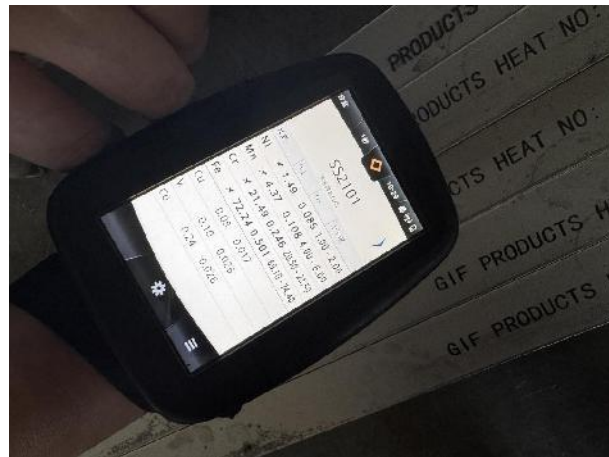
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Sign the inspector name and date



PMI test



PMI test



Packaging inspection



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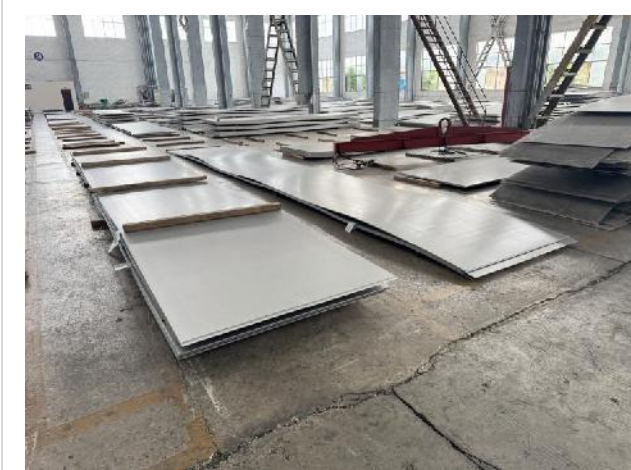
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Packaging inspection



packaging inspection



Visual inspection(Plate 1500\*3mm\*10000mm)



Visual inspection(Plate 1500\*3mm\*10000mm)



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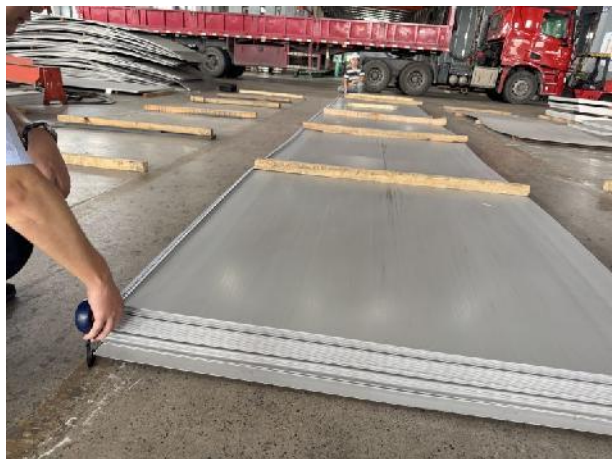
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Visual inspection



Check marking



Check the length



Check the length



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Check the width



Check the width



Check thickness



Check thickness



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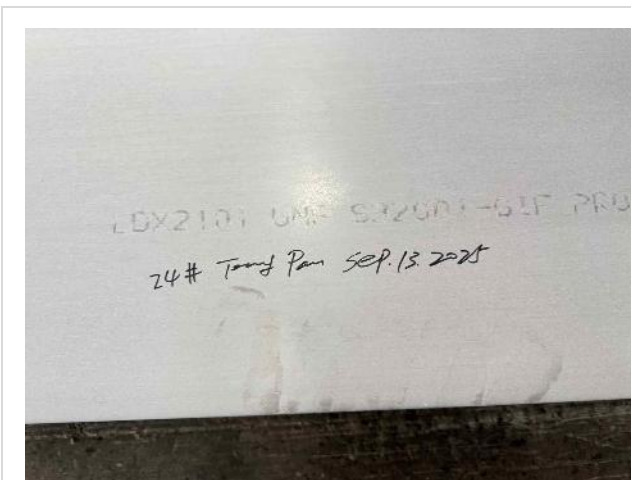
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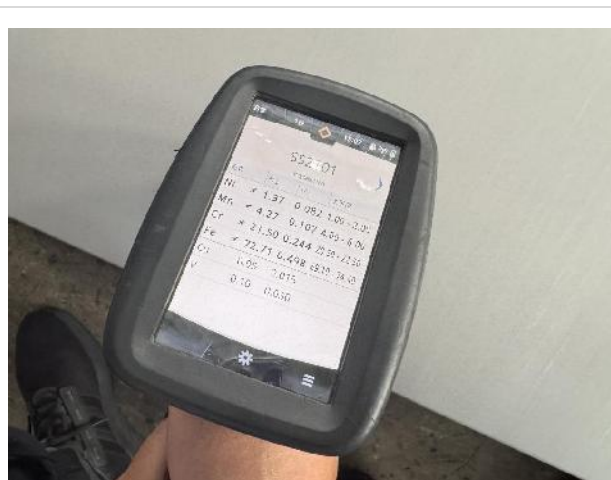
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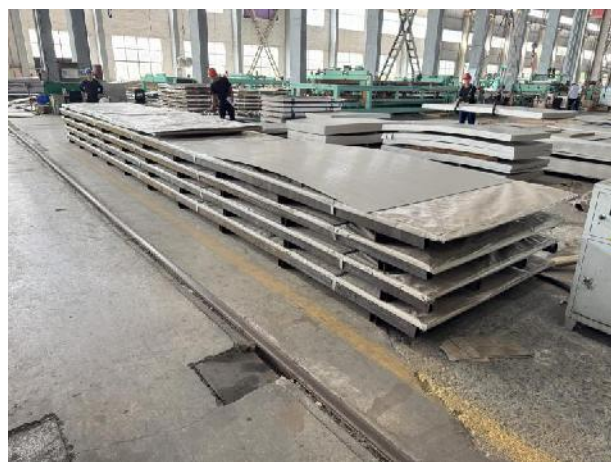
Sign the inspector name and date



PMI test



PMI test



Packaging inspection



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### 10 Time sheet

Name/Date	Time	Description	Hours
Sep 12, 2025 Tony Pan	08:30-09:00	Traveling	0.5
	09:00-16:00	Working	7.0
	16:00-16:30	Traveling	0.5
Sep 13, 2025 Tony Pan	08:30-09:00	Traveling	0.5
	09:00-16:00	Working	7.0
	16:00-16:30	Traveling	0.5
	19:00-21:00	Report	2
Total			16.0

**THIS REPORT ONLY REFLECTED OUR ACTUAL FINDINGS. THE INSPECTION WAS DONE TO THE BEST OF OUR KNOWLEDGE AND ABILITY AND WITH DUE CARE. THE FINDINGS ARE VALID AS FOR TIME AND PLACE OF INSPECTION.**

Issued by:	<i>Tony Pan</i> Tony Pan	Reviewed by:	<i>Charles Qi</i> Charles Qi	Approved by:	<i>Joanne Zhang</i> Joanne Zhang
Title or position:	Inspector	Title or position:	Coordinator	Title or position:	Section Head
Date:	September 13, 2025	Date:	September 13, 2025	Date:	September 17, 2025

End of Report



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